

MANUAL FOR LCD BASED PRINTING PROGRAMMER

THIS PROGRAMMER HAS UPTO 16 HEAD CONNECTION FACILITY.

WE CAN SET UPTO 24 REPEAT LONG PRINTING PROG.

WE CAN SET MAXIMUM 8 PROG. IN MEMORY. (IN PROG. MODE)

IN PROG. MODE, ALL OVER PRINTING FACILITY ALSO.

P1 TO P7 ARE SETTABLE PROG.

AND P8 IS ALLOCATE FOR "HEAD POSITION". WHICH IS SAME FOR ALL PROG.NO (P1 TO P7)

SCREEN 1 :

FIRST OF ALL WHEN POWER IS ON, WE CAN SEE SCREEN 1 ON DISPLAY.

REPEAT	P1
SET : 06	CURRENT : 01

WE CAN SEE SCREEN 1 IN RUN MODE ALSO.

IN THIS SCREEN DISPLAYED **SET** AND **CURRENT** REPEAT.

SET REPEAT SHOULD BE CHANGE THROUGH ↑ AND ↓ KEY. WHICH REPEAT DISPLAY IN CURRENT (COUNT).

IN SCREEN RIGHT SIDE P1, WHICH INDICATE RUN MODE PROG. NO.

PRESS **SET** KEY FOR 5 SECOND TO ENTER THE **PROG. MODE**.

SET ALL OVER

SET PROGRAMME NO.01

UP TO

SET PROGRAMME NO.08

SET HEAD POSITION

THEN AFTER WITH **SET** KEY SELECT ANY ONE **PROG. NO.** OR **SET POSITION** AND PRESS ENTER KEY.

SET POSITION :

TO SET ALL POSITION OF HEAD

HEAD POSITION	
HEAD NO: 02	NO. 03

HEAD NO: 01 **NO. 01**

SET KEY HEAD NO: 02 **↑ OR ↓ KEY NO. 03** (HEAD POSTION)

SET KEY HEAD NO: 03 **↑ OR ↓ KEY NO. 05** (HEAD POSTION)

UPTO

SET KEY HEAD NO: 16 **↑ OR ↓ KEY NO. 31** (HEAD POSTION)

WITH **SET** KEY CHANGE HEAD NO. AND INSERT HEAD POSITION WITH THE HELP OF **↑** OR **↓** KEYS FOR ALL HEAD POSITION.

PRESS ENTER KEY, NOW ANY ONE PROG. NO. WILL BE DISPLAYED ON SCREEN 1.

PRESS SET KEY FOR 5 SECOND TO ENTER THE PROG. MODE

THEN AFTER WITH SET KEY SELECT REQUIRED **PROG. NO.** AND PRESS ENTER KEY.

NOW, WE ARE IN RUN MODE.

SCREEN 1:

REPEAT	P1
SET : 06	CURRENT : 01

PRESS SET KEY FOR GOTO SCREEN 2 TO CHANGE REPEAT CONDITON OF NO.OF HEAD.

SCREEN 2:

HEAD NO:01	P1
REPEAT 01	→ OFF

EXAMPLE: NOW, WE ARE IN PROG.NO: 01.

IF SET REPEAT 06 THEN, WE CAN SET MAX. 06 REPEAT'S PROGRAM.

	HEAD NO: 01	P1
	REPEAT 01	OFF
↑	REPEAT 02	↓ ON OR OFF
↑	REPEAT 03	↓ ON OR OFF
↑	REPEAT 04	↓ ON OR OFF
↑	REPEAT 05	↓ ON OR OFF
↑	REPEAT 06	↓ ON OR OFF

↑ KEY FOR REPEAT NO. CHANGE.

↓ KEY FOR **ON** OR **OFF** CONDITION CHANGE.

THEN AFTER PRESS **SET** KEY FOR SAME PROCESS OF HEAD NO : 02'S REPEAT CONDITION SET.

YOU CAN SET AS PER YOUR REQUIRED RUNNING HEAD.

THEN AFTER PRESS ENTER KEY GOTO RUN MODE AND WE CAN SEE THE SCREEN NO: 1

ALL OVER :

IN PROG. MODE "**SET ALL OVER**" SELECT AND PRESS ENT KEY.

AND SCREEN WILL BE DISPLAYED "**RUN ALL OVER**".

NOW, ALL HEAD WILL BE CONTINUE RUN IN ALL OVER MODE.

B.M.ENGINEERING

4,AVADH ESTATE,

NR.GD SCHOOL,

SAIJPUR-BOGHA,

AHMEDABAD.382345 (INDIA)

www.bmengineering.com

email: bmengtexti@yahoo.com